

DOOR DRILLING SERVICES

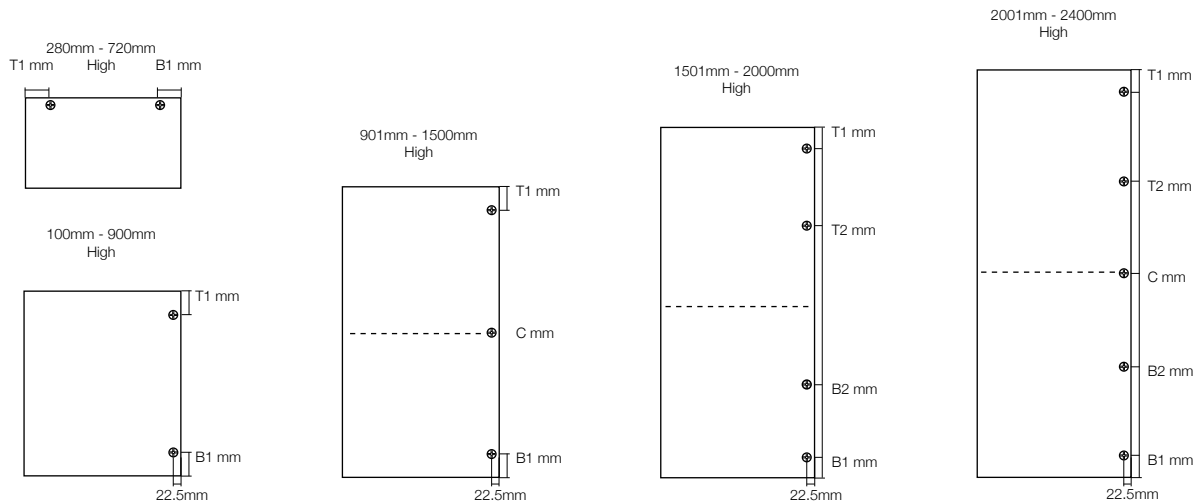
Our in-house drilling service saves you time and hassle and is available for all door frontals. Our Door Drilling Service is solely for drilling hinge cup holes and not the pilot holes. Door drilling is charged at £1 (plus VAT) per hole – (no discount applicable).

Uform standard Hinge hole dimensions:

- Diameter: 35mm(+/- 0.2mm)
- Depth: 14mm (+/-0.5mm)

- Set positioning: from side edge to centre point 22.5mm (+/-0.5mm)
- Set positioning: from top (T) / bottom (B) - is available to your specific requirements. (+/-1mm) which must be clearly identified on the mandatory order form.

Number of default hinge holes will depend on door height as indicated on the illustrations below.



ORDER PROCESS

- 1 No orders will be accepted verbally.
- 2 To ensure that your order is processed correctly please submit all drilled orders on the mandatory drilling order form - this can be obtained from your Key Account Manager, Area Sales Manager or the Uform website.
 - Enter the name and colour of the range you require.
 - Enter the full Uform code of the door /accessory you require, ie SW-715497 & quantity.
 - Identify if the product is to be drilled – specifying whether you want your doors drilled on the left (L) or right (R) hand side or top hung (T) or bottom hung (B).
 - Enter the drill holes set positioning from the top of the door to the centre of the hole. If handed, hole dimensions should be measured from the top of the door, T1, T2 & C (as identified on drawings above) and B1 & B2 measured from the bottom of the door to the centre of the hole if top/bottom hung. T1 is measured from left and B1 is measured from right.
- 3 A notice of acknowledgement will be sent to you upon receipt of your order to confirm that all technical details are correct and pricing approved.
- 4 Uform will endeavour to accommodate any changes received by 12 noon the day after order acknowledgement, however, this cannot be facilitated if product has been picked and drilling has commenced.

- 5 Any drilled order will have an additional working day added to the products current lead time.

Cancellations for drilled products cannot be accepted once manufacturing has commenced.

Drilled products are non-returnable and non-refundable.

** For drilling purposes all Strada (J Pull) and Harborne (Integrated Handle) doors are considered to be base unit doors where the integrated handle is positioned at the top of the door.

For example, when ordering bored doors for wall units in Strada (J Pull) - If you require a right hand wall unit door (Diagram A) you must order a left hand drilled base unit door (Diagram B).

